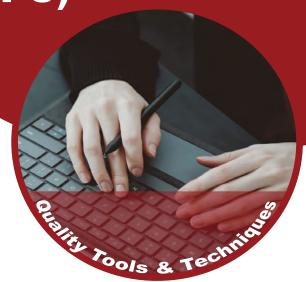
STATISTICAL PROCESS CONTROL (SPC)



Objectives

This interactive course will enable the participants to:

- Understand the principle and concept of SPC, and correctly apply this methodology for use in their own working environment.
- Apply a structural approach to any improvements and problem-solving processes and formalises the mental discipline during these processes.
- Outlines the SPC philosophy, implementation strategies, tools and techniques and describes the provisions for implementing an SPC system in the manufacturing industry

Duration

2 days | 9am - 5pm | 14 hours

Who should attend

Anyone involved in maintenance, marketing, design, and process control and improvement activities and also particularly for individual that is responsible for planning, developing or managing a quality system to satisfy the ISO 9001 or IATF 16949 quality system requirements.

Course Fees

Member: \$\$444.05 Non-Member: \$\$465.45 Registration Fee of \$\$17.12 apply SDF funding & SkillsFuture applicable All fees stated are inclusive of 7% GST

Award of Certificate

Certificate of Completion will be issued to participants who have attended at least 75% of the course.





www.sqi.org.sg





Course Contents

Chapter 1: Fundamentals of Statistical Thinking

- 1) The role of statistics in quality improvement
- 2) Core fundamentals of statistical thinking
 - Binomial distribution
 - Poison distribution
 - Normal distribution
- 3) Data based decision making
 - Data type (variable and attribute)
 - Stratification in data analysis
 - Population Vs Samples

Chapter 2: Data to Information

- 1) How to collect data
- 2) Check Sheet
- 3) Central tendency and dispersion
- 4) Measure of variability (Range & Sigma calculations)
- 5) Applications

Chapter 3: Process Control Charts

- 1) Process Variations Concepts
- 2) Control chart for variables (X bar R Chart)
- 3) Control chart for attributes (p chart, np chart, c chart, u chart)
- 4) Cases of Variation (Common & Special)
- 5) Trends and Patters interpretation of Control Charts
- 6) Application of Control Charts

Chapter 4: Process Capability

- 1) What is process capability analysis
- 2) Definition of CP (Capability Ration)
- 3) Definition & Interpretation of CPK
- 4) Applications of process Capability



Please refer to this URL https://www.sqi.org.sg/courses/ or QR Code for soft copy and updated training schedule

Membership Application

Register membership online at www.sqi.org.sg/membership-join/ or contact us to get the membership application form.

Membership Categories:

- ~ Organisation membership
- ~ Individual membership

SQI International is a subsidiary of Singapore Quality Institute (SQI). SQI operates as a non-profit professional institute that promotes and advances excellence in the field of quality in Singapore; and actively champions quality initiatives in the region and around the world through networking and collaborating with other international quality organisations.

SQI is a World Partner of the American Society for Quality (ASQ); and a Board Member of both the Asian Network for Quality (ANQ) and the World Alliance for Chinese Quality (WACQ).









